



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14879

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15109	25/50
2.	Visual Inspection	OK - 3.0 mm (SSFW)	3980
3.	Pellet Die No.	14709	UT-OK
4.	Hardened by	Lark, Punjab	Relief - OK
5.	Received by after hardening (Name)	Jangir	(3-3) 28 mm
6.	Hardness achieved on 1 st side	48.2 - 49.6 HRC	Relief 3-5 28 mm
7.	Hardness achieved on 2 nd side	49.0 - 49.7 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.3) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18-6 mm
11.	Inside Diameter	520 mm	Tapping Holes
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Jangir 6/6/15	
1.	Finish Fitting size 1 st side	618.51.03 - 618.51.04 Tapping 12'	
2.	Finish Fitting size 2 nd side	618.51.02 - 618.51.03 Tapping 12'	
3.	Finish size made by		
Inspected By (Sign) & Date		Jangir 6/6/15	
1.	Supplied to (Customer Name)	Shiv Shakti Indus, Bihor	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangir	

Sats
6/6/15

Reviewed by (Engineer-CNC)

Manager-CNC

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