

14878

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	In to 15763,	28/38/00
2.	Visual Inspection	OK - 4.0 mm (SSCW)	Long to back side
3.	Pellet Die No.	14628	GT-OK
4.	Hardened by	herk funny	Relief - OK
5.	Received by after hardening (Name)	Janji	Ø 4.5 = 22 mm
6.	Hardness achieved on 1 st side	49.1 - 49.4 HRC	Ø 5.0 = 12 mm
7.	Hardness achieved on 2 nd side	49.2 - 49.5 HRC	Caution - OK
8.	Ovality after hardening 1 st side	(0.6) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping H20
10.	Outside Diameter	620 mm	Deep - 18.8 mm
11.	Inside Diameter	520 mm	Tapping H20
12.	Width of die	222 mm	Holes - 17
Inspected By (Sign) & Date		Janji 6/6/15	
1.	Finish Fitting size 1 st side	610 ± 0.3 → 610 ± 0.4 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.2 → 610 ± 0.5 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 6/6/15	
1.	Supplied to (Customer Name)	In to Godrej Agrovet, U.P.	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 6/6/15	

Satsa
6/6/15

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CWP/PINK