

14898

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	Tw to 15766	43150
2.	Visual Inspection	ok - 4.5 mm (8.44)	new Drgn - 9980 1/2
3.	Pellet Die No.	14806	UT-OK
4.	Hardened by	herk permy	Relief - ok
5.	Received by after hardening (Name)	Janji	(3-3) 12 mm
6.	Hardness achieved on 1 st side	49.2 - 49.4 HR	Relief 5.0 7 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.3 HR	Gunter - ok
8.	Ovality after hardening 1 st side	(0.2) mm	Rep - 565 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping H20
10.	Outside Diameter	620 mm	Deep 18-6 mm
11.	Inside Diameter	520 mm	Tapping Ho ref
12.	Width of die	222 mm	Holes - 12

Inspected By (Sign) & Date

Janji 9/6/25

1.	Finish Fitting size 1 st side	618.5 ± 0.5 - 618.5 ± 0.5 Tappn 12'
2.	Finish Fitting size 2 nd side	618.5 ± 0.5 - 618.5 ± 0.4 Tappn 12'
3.	Finish size made by	

Inspected By (Sign) & Date

Janji 9/6/25

1.	Supplied to (Customer Name)	Tw to Himalaya feeds, HR
2.	Dispatch Date	

Reported By (Sign) & Date

Janji 9/6/25

Set 9/6/25

Reviewed by (Engineer-CNC)

Manager-CNC