

14883



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15031	27140
2.	Visual Inspection	ok - 3.0 mm (Series)	Done m. hark 12/4
3.	Pellet Die No.	14900	UT-OK
4.	Hardened by	hark finny	Reluf - ok
5.	Received by after hardening (Name)	Janji	(2-2) 3 16 mm
6.	Hardness achieved on 1 st side	49.2 - 49.4 HRc	Reluf 3.5 13 mm
7.	Hardness achieved on 2 nd side	48.7 - 49.4 HRc	Gunter - ok
8.	Ovality after hardening 1 st side	(0.1) mm	Pop - 4.54 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M20
10.	Outside Diameter	500 mm	Depth - 16.8 mm
11.	Inside Diameter	420 mm	Tapping M16
12.	Width of die	158 mm	Holes - 8
Inspected By (Sign) & Date		Janji 6/6/25	
1.	Finish Fitting size 1 st side	489 - 1.05 - 489 - 1.05 mm	
2.	Finish Fitting size 2 nd side	489 - 1.04 - 489 - 1.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 6/6/25	
1.	Supplied to (Customer Name)	Annil vegetable v.p.	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 6/6/25	

100x2 - CWP/PINK

Reviewed by (Engineer-CNC)

Manager-CNC