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Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15103	36146
2.	Visual Inspection	OK - 3.0 mm (SECTD)	Drilling No - 8082 A04
3.	Pellet Die No.	13247	UT-OK
4.	Hardened by	Lark Finery	Relief - OK
5.	Received by after hardening (Name)	Janji	(3-3) 1.6 mm
6.	Hardness achieved on 1 st side	48.3 - 48.7 HR _C (A)	Relief 3.5 1.0 mm
7.	Hardness achieved on 2 nd side	48.3 - 48.4 HR _C (A)	Gumtu - OK
8.	Ovality after hardening 1 st side	(0.2) mm	Red - 565 mm
9.	Ovality after hardening 2 nd side	(0.2) mm	Tapping M20
10.	Outside Diameter	612 mm	Drill - 18.6 mm
11.	Inside Diameter	520 mm	Tapping 10.0 mm
12.	Width of die	186 mm	Keys - 12
Inspected By (Sign) & Date		Janji 6/6/15	✓
1.	Finish Fitting size 1 st side	620.6 ± 0.05 - 620.6 ± 0.05 Tapper 12°	Under cut - 4.5 mm
2.	Finish Fitting size 2 nd side	620.6 ± 0.04 - 620.6 ± 0.05 Tapper 12°	✓
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 6/6/15	
1.	Supplied to (Customer Name)	Gurukirpa Feeds, Chatisgarh	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 6/6/15	

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Satya
6/6/15
Reviewed by (Engineer-CNC)

Manager-CNC