



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14876

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		32155
2.	Visual Inspection	15047	Reco
3.	Pellet Die No.	AK-6.0 mm (M. Jumbo)	Dmg Hb-666A+B
4.	Hardened by	14272	UT-OK
5.	Received by after hardening (Name)	Lark Company	Relief-OK
6.	Hardness achieved on 1 st side	Janji	(3-3) 2.9 mm
7.	Hardness achieved on 2 nd side	50.0-50.1 HRC	Relief 6.5 2.3 mm
8.	Ovality after hardening 1 st side	50.1-50.5 HRC	Counter-OK
9.	Ovality after hardening 2 nd side	(0.8) mm (A)	PCD-640 mm
10.	Outside Diameter	(0.8) mm (A)	Tapping M20
11.	Inside Diameter	710 mm	Deep-18-6 mm
12.	Width of die	600 mm	Tapping Holes
	Inspected By (Sign) & Date	222 mm	Holes-12
		Janji 6/6/15	
1.	Finish Fitting size 1 st side	690 ±.12 - 690 ±.12 Tapper 12'	Final size check
2.	Finish Fitting size 2 nd side	690 ±.12 - 690 ±.12 Tapper 12'	by - Sandeep Singh
3.	Finish size made by		heth-OP
	Inspected By (Sign) & Date		Sign
		Janji 6/6/15	
1.	Supplied to (Customer Name)	Gyandhara Industries Pvt. Ltd, U.P.	
2.	Dispatch Date		
	Reported By (Sign) & Date		
		Janji 6/6/15	

S. 15
6/6/15

Janji 6/6/15

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Reviewed by (Engineer-CNC)

Manager-CNC