



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14838

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		33150
2.	Visual Inspection	14951	W.O. 344 A7H
3.	Pellet Die No.	ak - 3.0 mm (M15H)	UT-OK
4.	Hardened by	14602	Relief - OK
5.	Received by after hardening (Name)	hark penny	(33) 23m
6.	Hardness achieved on 1 st side	Janji	3-5 12m
7.	Hardness achieved on 2 nd side	50.4-51.0 HR	Center - OK
8.	Ovality after hardening 1 st side	50.3-50.2 HR	PCD 640 mm
9.	Ovality after hardening 2 nd side	(0.7) mm	Tapping M20
10.	Outside Diameter	(0.3) mm	Deep - 18-2m
11.	Inside Diameter	700 mm	Tapping M16
12.	Width of die	600 mm	Hals - 16
	Inspected By (Sign) & Date	Janji 31/5/25	
1.	Finish Fitting size 1 st side	690 ± 0.5 - 690 ± 0.5 mm	
2.	Finish Fitting size 2 nd side	690 ± 0.5 - 690 ± 0.5 mm	
3.	Finish size made by		
	Inspected By (Sign) & Date	Janji 31/5/25	
1.	Supplied to (Customer Name)	Reliable Hotel, W.B	
2.	Dispatch Date		
	Reported By (Sign) & Date	Janji 31/5/25	

Sat 31/5/25

100x2 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC