

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14840

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		331 RD
2.	Visual Inspection	14951	mol 344 RD
3.	Pellet Die No.	OK - 3-0 mm (MJEW)	Long th
4.	Hardened by	14600	W.T-OK
5.	Received by after hardening (Name)	Lark Purnu	Relube - OK
6.	Hardness achieved on 1 st side	Jayin	(3-3) - up 23mm
7.	Hardness achieved on 2 nd side	49.4 - 49.8 HR	Reluf p 3-5 S 17mm
8.	Ovality after hardening 1 st side	49.6 - 49.8 HR	Counter - OK
9.	Ovality after hardening 2 nd side	(0.8) mm	Red - 640 mm
10.	Outside Diameter	(0.5) mm	Tapping M16
11.	Inside Diameter	700 mm ✓	Deep - 10.8 mm
12.	Width of die	600 mm ✓	Tapping H.O. of
	Inspected By (Sign) & Date	265 mm	Hole - 16 ✓
		Jayin 31/5/13	
1.	Finish Fitting size 1 st side	690 ± 0.05 - 690 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	690 ± 0.05 - 690 ± 0.05 mm ✓	
3.	Finish size made by		
	Inspected By (Sign) & Date		
		Jayin 31/5/13	
1.	Supplied to (Customer Name)	Reliable Hatch, W.B	
2.	Dispatch Date		
	Reported By (Sign) & Date		
		Jayin 31/5/13	

Satya 31/5/13

100x2 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC