



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14844

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	14844	30/40
3.	Pellet Die No.	OK - 3.0 mm C-Series	Edge of neck stop
4.	Hardened by	14903	UT-OK
5.	Received by after hardening (Name)	hark Purnu	Reluf - OK
6.	Hardness achieved on 1 st side	Janji	(2-2) 3 137
7.	Hardness achieved on 2 nd side	48-6 - 48-8 HR	Reluf 3.5 3 10
8.	Ovality after hardening 1 st side	48.1 - 48.3 HR	Gumfr - OK
9.	Ovality after hardening 2 nd side	(0.2) mm	PCD - 414 mm
10.	Outside Diameter	(0.2) mm	Tapping 1120
11.	Inside Diameter	500 mm	Deep - 17 mm
12.	Width of die	420 mm	Tapping H.C. of
		158 mm	Hold - 8
Inspected By (Sign) & Date		Janji 31/5/25	
1.	Finish Fitting size 1 st side	489 ± 0.2 - 489 ± 0.3 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.2 - 489 ± 0.5 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 31/5/25	
1.	Supplied to (Customer Name)	Customer: Cren-jagat Enter. PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 31/5/25	

100x2 - CWP/PINK

Satya 31/5/25

Reviewed by (Engineer-CNC)

Manager-CNC