



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14854

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		31/10
2.	Visual Inspection	In to 15060	210
3.	Pellet Die No.	OK - 3.5 mm (SSCW)	Dring Hr 8980A
4.	Hardened by	14613	15T-OK
5.	Received by after hardening (Name)	Lark Finny	Relief - OK
6.	Hardness achieved on 1 st side	Janji	(3-3) 2 22 mm
7.	Hardness achieved on 2 nd side	49.1 - 49.3 HR	Relief 4.0 19 mm
8.	Ovality after hardening 1 st side	50.1 - 50.3 HR	Gunfu - OK
9.	Ovality after hardening 2 nd side	(0.4) mm	PCD - 565 mm
10.	Outside Diameter	(0.4) mm	Tapping 120
11.	Inside Diameter	620 mm	Deep - 18.5 mm
12.	Width of die	520 mm	Tapping 10 of
		222 mm	Hobs - 12
Inspected By (Sign) & Date		Janji 21/6/25	
1.	Finish Fitting size 1 st side	618.5-1.04 - 618.5-1.04 Tappet 12	
2.	Finish Fitting size 2 nd side	618.5-1.05 - 618.5-1.05 Tappet 12	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 21/6/25	
1.	Supplied to (Customer Name)	In to Yamunini Agre, Harpur	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 21/6/25	

Sats 21/6/25

100x2 - CWP/PINK

Reviewed by (Engineer-CNC)

Manager-CNC