



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14868

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		29/40
2.	Visual Inspection	15003 ✓ OK - 3-0 mm (Series)	✓ ED of H-07592 AB
3.	Pellet Die No.	15075	UT-OK
4.	Hardened by	Lark Finny	Relief - OK
5.	Received by after hardening (Name)	Janji	(2-2) 14 mm
6.	Hardness achieved on 1 st side	48.6 - 48.8 HRC	Relief 3-5 11 mm
7.	Hardness achieved on 2 nd side	48.4 - 48.7 HRC	Grinding - OK
8.	Ovality after hardening 1 st side	(0.2) mm	Per 474 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping H20 3/4"
10.	Outside Diameter	500 mm	Deep 20.8
11.	Inside Diameter	420 mm	Tapping H20 of
12.	Width of die	158 mm	Holes - 8
Inspected By (Sign) & Date		Janji 4/8/25	
1.	Finish Fitting size 1 st side	489 1.12 - 489 1.12 mm	
2.	Finish Fitting size 2 nd side	489 1.10 - 489 1.11 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 4/8/25	
1.	Supplied to (Customer Name)	Agroster Industries, Ahmed	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 4/8/25	

Satju
4/8/25

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CW/PINK