



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

14873

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	15102	33/40
2.	Visual Inspection	OK - 3-0 mm (4mm)	Done by - huf 17d
3.	Pellet Die No.	13222	UT-OK
4.	Hardened by	hark ferrous	Relief - OK
5.	Received by after hardening (Name)	Janji	(2-2) 13mm
6.	Hardness achieved on 1 st side	48.3 - 48.5 HRC	Relief 35 7mm
7.	Hardness achieved on 2 nd side	48.4 - 48.8 HRC	Grinding - OK
8.	Ovality after hardening 1 st side	(0.2) mm	PCD - 355 mm
9.	Ovality after hardening 2 nd side	(0.4) mm	Tapping 116
10.	Outside Diameter	400 mm	Deep - 18-6 mm
11.	Inside Diameter	320 mm	Tapping Ho of
12.	Width of die	142 mm	Holes - 8

Inspected By (Sign) & Date

Janji 4/6/25

1.	Finish Fitting size 1 st side	393 ± 0.02 - 393 ± 0.03 mm
2.	Finish Fitting size 2 nd side	393 ± 0.04 - 393 ± 0.04 mm
3.	Finish size made by	

Inspected By (Sign) & Date

Janji 4/6/25

1.	Supplied to (Customer Name)	Kiran Enterprises, Bihar
2.	Dispatch Date	

Reported By (Sign) & Date

Janji 4/6/25

Signature 4/6/25

100x2 - CWPINK

Reviewed by (Engineer-CNC)

Manager-CNC