



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

14873

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14873	25/40/60
2.	Visual Inspection	OK - 6.0 mm (Jumbo)	Dring - 1327 A/B
3.	Pellet Die No.	13645	UT-OK
4.	Hardened by	hark furn	Relief - OK
5.	Received by after hardening (Name)	Janji	Φ6.5 8 35 mm
6.	Hardness achieved on 1 st side	49.6 - 49.9 HRC	Φ7.0 10 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.3 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.5) mm	PCD - 742 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M16
10.	Outside Diameter	820 mm	Drup 23.6 mm
11.	Inside Diameter	700 mm	Tapping No. 16
12.	Width of die	340 mm	Hole - 12
Inspected By (Sign) & Date		Janji 4/6/25	
1.	Finish Fitting size 1 st side	800 ± 0.00 - 800 ± 0.00 Tappet 12'	Final size check
2.	Finish Fitting size 2 nd side	800 ± 0.00 - 800 ± 0.00 Tappet 12'	by 2 Sanderp 5/12
3.	Finish size made by		Leish - ab
Inspected By (Sign) & Date		Janji 4/6/25	Sw
1.	Supplied to (Customer Name)	Hatsun Agro, Tamil Nadu	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 4/6/25	

1002 - CWP/INK

Satyam
4/6/25
Reviewed by (Engineer-CNC)

Manager-CNC