



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14298

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	In to 15116	35/40
2.	Visual Inspection	ok - 3.5 mm (Series)	Engt - Lark Stel
3.	Pellet Die No.	14525	VT-OK
4.	Hardened by	Werk funny	Relief - ok
5.	Received by after hardening (Name)	Janj	(2-2) 5 12 mm
6.	Hardness achieved on 1 st side	48.2 - 48.4 HRC	5 mm
7.	Hardness achieved on 2 nd side	49.3 - 50.1 HRC	Counter - ok
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep - 16.6 mm
11.	Inside Diameter	420 mm	Tapping H/c of
12.	Width of die	158 mm	Holes - 8

Inspected By (Sign) & Date

Janj 26/5/25

1. Finish Fitting size 1st side

489 1.05 - 489 1.05 mm

2. Finish Fitting size 2nd side

489 1.05 - 489 1.05 mm

3. Finish size made by

Inspected By (Sign) & Date

Janj 26/5/25

1. Supplied to (Customer Name)

In to SS Bultrier, Telangana

2. Dispatch Date

Reported By (Sign) & Date

Janj 26/5/25

Seetyn 26/5/25

100x2 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC