



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14229

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work order No.	14999	80/15 ✓
2.	Visual Inspection	OK - 4.5 mm (SSW)	Edmg Hr 1189 A-D
3.	Pellet Die No.	14093	UT-OK
4.	Hardened by	Lark firm	Reluf - OK
5.	Received by after hardening (Name)	Janji	(2-2) 8 14 mm
6.	Hardness achieved on 1 st side	50.2 - 51.1 HRC	Reluf 5-0 5 mm
7.	Hardness achieved on 2 nd side	48.5 - 48.6 HRC	County - OK
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 454 mm
9.	Ovality after hardening 2 nd side	(0.8) mm	Tapping - M20
10.	Outside Diameter	530 mm	Dep 72 mm
11.	Inside Diameter	420 mm	Tapping No of
12.	Width of die	182 mm	Hols - 8
Inspected By (Sign) & Date		Janji 24/5/25	
1.	Finish Fitting size 1 st side	495.88 ± 0.05	Final size check
2.	Finish Fitting size 2 nd side	495.88 ± 0.05	by - Ankit
3.	Finish size made by		hem - op
Inspected By (Sign) & Date		Janji 24/5/25	San
1.	Supplied to (Customer Name)	Uttara feed, Punjab	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 24/5/25	

Sanji 24/5/25

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CWP/PINK