



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14220

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	14940	40160
2.	Visual Inspection	OK - 6.0 mm (M. Jumbo)	new Dong No - 6844B
3.	Pellet Die No.	14157	UT-OK
4.	Hardened by	hark Purnu	Relief - OK
5.	Received by after hardening (Name)	Janji	φ 7-0 7 20 mm
6.	Hardness achieved on 1 st side	53.0 - 53.4 HR	all
7.	Hardness achieved on 2 nd side	50.6 - 52.6 HR	Gunfu - OK
8.	Ovalty after hardening 1 st side	(0.2) mm	P 40 - 640 mm
9.	Ovalty after hardening 2 nd side	(0.2) mm	Tapping 0120
10.	Outside Diameter	720 mm	Deep - 18.5 mm
11.	Inside Diameter	600 mm	Tapping No of
12.	Width of die	222 mm	Hole - 12
Inspected By (Sign) & Date		Janji 23/5/25	
1.	Finish Fitting size 1 st side	690 +.12 - 690 +.12 mm	
2.	Finish Fitting size 2 nd side	690 +.10 - 690 +.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 23/5/25	
1.	Supplied to (Customer Name)	Shree Shyam Indus, Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 23/5/25	

Sats
23/5/25

Reviewed by (Engineer-CNC)

Manager-CNC