



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14763

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		40150
2.	Visual Inspection	14973	Rev 03
3.	Pellet Die No.	ok - 4.0 mm (MJEW)	Dmg Nr 14805 A
4.	Hardened by	14605	UT-ak
5.	Received by after hardening (Name)	hark ferns	Reluf - ak
6.	Hardness achieved on 1 st side	52.2 - 53.1 - HR	(3-3) 3 14 mm
7.	Hardness achieved on 2 nd side	52.2 - 52.4 HR	Reluf 4-5 10 mm
8.	Ovality after hardening 1 st side	(0.3) mm	Caustic - ak
9.	Ovality after hardening 2 nd side	(0.5) mm	RD - 640 mm
10.	Outside Diameter	701 mm	Tapping M20
11.	Inside Diameter	660 mm	Deep 12-6 mm
12.	Width of die	265 mm	Tapping M10 of
	Inspected By (Sign) & Date	Janji 22/5/25	Hobs - 1.6
1.	Finish Fitting size 1 st side	700 +0.08 - 700 +0.09	Tapper 12°
2.	Finish Fitting size 2 nd side	700 +0.08 - 700 +0.10	Tapper 12°
3.	Finish size made by		
	Inspected By (Sign) & Date	Janji 22/5/25	
1.	Supplied to (Customer Name)	Uniquet fresh, Telangana	
2.	Dispatch Date		
	Reported By (Sign) & Date	Janji 22/5/25	

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Reviewed by (Engineer-CNC)

Manager-CNC