



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pollet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	In to 14962	80/10
2.	Visual Inspection	OK - 4.0 mm (SSG W)	2 Degrer hark m
3.	Pellet Die No.	14629	ST-OK
4.	Hardened by	hark pennis	Relaf-OK
5.	Received by after hardening (Name)	Janji	(3-3) 3 8 m
6.	Hardness achieved on 1 st side	50.8 - 51.1 HR	Relaf 4.5 H/K
7.	Hardness achieved on 2 nd side	50.9 - 51.5 HR	Gen fur ok
8.	Ovalty after hardening 1 st side	(0.4) mm	PCD - 585 mm
9.	Ovalty after hardening 2 nd side	(0.6) mm	Topping M20
10.	Outside Diameter	620 mm	Deep - 18-8 mm
11.	Inside Diameter	520 mm	Tapping Holes
12.	Width of die	222 mm	Holes - 12
Inspected By (Sign) & Date		Janji 21/5/25	
1.	Finish Fitting size 1 st side	610 ± 0.04 - 610 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	610 ± 0.04 - 610 ± 0.04 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 21/5/25	
1.	Supplied to (Customer Name)	In to shakti Industries Pvt	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 21/5/25	

Janji 21/5/25

100x2 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC