



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14759

Form No. CNC/QA/FM/03

Rev. No. 29/7/2013

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Final Inspection (Pollet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	Inv to 15096	33/40
3.	Pellet Die No.	Ok - 3.0 mm (Series) - 14532	Do not let it go UT-OK
4.	Hardened by	hark permy	Relief - OK
5.	Received by after hardening (Name)	Janji	(2-2) 3 13 mm
6.	Hardness achieved on 1 st side	50.1 - 50.7 HR	7 mm
7.	Hardness achieved on 2 nd side	51.4 - 51.5 HR	Counter - OK
8.	Ovality after hardening 1 st side	(0-2) mm	PCD - 474 mm
9.	Ovality after hardening 2 nd side	(0-2) mm	Tapping M20
10.	Outside Diameter	500 mm	Deep - 16.4 mm
11.	Inside Diameter	420 mm	Tapping M6 of holes 8
12.	Width of die	158 mm	
Inspected By (Sign) & Date		Janji 21/5/25	
1.	Finish Fitting size 1 st side	489 +0.04 - 489 +0.05 mm	
2.	Finish Fitting size 2 nd side	489 +0.04 - 489 +0.04 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 21/5/25	
1.	Supplied to (Customer Name)	Inv to om Industries, Nepal	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 21/5/25	

Satya
21/5/25

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CWP/INK