



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14238

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	14812	38/55
2.	Visual Inspection	OK - 3.2 mm (Jumbo)	Phew
3.	Pellet Die No.	14546	Dringth 7430/31/32
4.	Hardened by	Lark, Punjab	UT-OK
5.	Received by after hardening (Name)	Jangir	Relief - OK
6.	Hardness achieved on 1 st side	51.3-51.6 HR	(3-3) 23 mm
7.	Hardness achieved on 2 nd side	51.4-51.8 HR	Relief 3-8 17 mm
8.	Ovalty after hardening 1 st side	(0.8) mm	Counter - OK
9.	Ovalty after hardening 2 nd side	(0.8) mm	POD - 725 mm
10.	Outside Diameter	770 mm	Tapping M16
11.	Inside Diameter	660 mm	Deep - 31.5 mm
12.	Width of die	324 mm	Tapping No. of Holes - 12
Inspected By (Sign) & Date		Jangir 15/8/25	
1.	Finish Fitting size 1 st side	790 ± 0.8 - 790 ± 1.0 mm	Undercut = 10 mm
2.	Finish Fitting size 2 nd side	790 ± 0.5 - 790 ± 1.0 mm	2 Hot + Both Side
3.	Finish size made by		32 x 8 mm
Inspected By (Sign) & Date		Jangir 15/8/25	
1.	Supplied to (Customer Name)	Madry Aggarwal, Bihar	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangir 15/8/25	

100x2 - CWPINK

Manager-CNC

Reviewed by (Engineer-CNC)