



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14236

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	14860 ✓	28/38/66 - Pm 03
3.	Pellet Die No.	ok - 6.0 mm (M:Jumbo)	Dring H- 609 A+B
4.	Hardened by	14995 ✓	WT-OK
5.	Received by after hardening (Name)	herk Purnu	Relief - ok
6.	Hardness achieved on 1 st side	Janji	Q6.5 - 38 mm
7.	Hardness achieved on 2 nd side	51-9 - 52.5 HR	Q7.0 - 28 mm
8.	Ovality after hardening 1 st side	52-4 - 52.8 HR	Counter - ok
9.	Ovality after hardening 2 nd side	(0.7) mm	Lead - 619 mm
10.	Outside Diameter	(0.4) mm	Tapping H/B
11.	Inside Diameter	680 mm	Deep - 31.6 mm
12.	Width of die	548-4 ± 0.7 - 1.07 - 548-4 ± 0.5 - 1.05 mm	Tapping H/B
	Inspected By (Sign) & Date	195 mm	Hols - 2
		Janji 17/5/25	
1.	Finish Fitting size 1 st side	690 ± 0.5 - 690 ± 0.6 Tapper 8°	Under cut - 1 mm
2.	Finish Fitting size 2 nd side	690 ± 0.5 - 690 ± 0.6 Tapper 8°	
3.	Finish size made by		
	Inspected By (Sign) & Date		
		Janji 17/5/25	
1.	Supplied to (Customer Name)	Shree Laxmi, Rajasthan	
2.	Dispatch Date		
	Reported By (Sign) & Date		
		Janji 17/5/25	

Saty 17/5/25

1002 - CWP/INK

Reviewed by (Engineer-CNC)

Manager-CNC