

 Lark Engineering Company (India) Pvt. Ltd. I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)			Form No.	14724 CNC/QA/FM/03
Final Inspection (Pellet Dies) after Hardening & Finishing			Rev. No.	01
			Rev. Date	31-07-2013
S.No.	Check Parameter	Specification Observations	Remarks	
1.	Work order No.		40110	
2.	Visual Inspection	Inv to 15037	New	
3.	Pellet Die No.	OK - 4.0 mm CSSW	Drgt - 9980A	
4.	Hardened by	14647	UT-OK	
5.	Received by after hardening (Name)	Werk, Penu	Relief - OK	
6.	Hardness achieved on 1 st side	51.2 - 51.9 HR	(3-3) 14 mm	
7.	Hardness achieved on 2 nd side	50.3 - 50.9 HR	10 mm	
8.	Ovality after hardening 1 st side	(0.4) mm	Count - OK	
9.	Ovality after hardening 2 nd side	(0.3) mm	Pop - 565 mm	
10.	Outside Diameter	620 mm	Tapping M20	
11.	Inside Diameter	520 mm	Deep - 18.5 mm	
12.	Width of die	222 mm	Tapping Ho af	
Inspected By (Sign) & Date		Jagje 16/5/25		
1.	Finish Fitting size 1 st side	618.5 ± 0.05 - 618.5 ± 0.05 Tapper 12'		
2.	Finish Fitting size 2 nd side	618.5 ± 0.04 - 618.5 ± 0.05 Tapper 12'		
3.	Finish size made by			
Inspected By (Sign) & Date		Jagje 16/5/25		
1.	Supplied to (Customer Name)	Inv to Mahangshtry deli PB		
2.	Dispatch Date			
Reported By (Sign) & Date		Jagje 16/5/25		

Saty 16/5/25

Reviewed by (Engineer-CNC)

Manager-CNC