



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14727

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	14868 ✓	26/38/03
3.	Pellet Die No.	OK - 5-0 mm (SSed)	new Dingt - 632 Arb
4.	Hardened by	14046	UT-OK
5.	Received by after hardening (Name)	herk punny	Reluf - OK
6.	Hardness achieved on 1 st side	Jaujin	Ø55 5 27 mm
7.	Hardness achieved on 2 nd side	52.3 - 53.7 HR	Ø6.0 15 mm
8.	Ovality after hardening 1 st side	51.9 - 52.1 HR	Counter - OK
9.	Ovality after hardening 2 nd side	(0.4) mm	PCD - 565 mm
10.	Outside Diameter	(0.3) mm	Tapping M20
11.	Inside Diameter	626 mm	Deep - 18.5 mm
12.	Width of die	520 mm	Tapping M20 of
		222 mm	Hals - 12 ✓
Inspected By (Sign) & Date		Jaujin 16/5/25	
1.	Finish Fitting size 1 st side	621.4.12 - 621.4.12 Tappet 12	Final size check
2.	Finish Fitting size 2 nd side	621.4.12 - 621.4.12 Tappet 12	by - Sanderp size
3.	Finish size made by		fresh - op
Inspected By (Sign) & Date		Jaujin 16/5/25	
1.	Supplied to (Customer Name)	Cradonj Agrar, RD	
2.	Dispatch Date		
Reported By (Sign) & Date		Jaujin 16/5/25	

Satish
16/5/25

Reviewed by (Engineer-CNC)

Manager-CNC

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