



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14210

Form No. CNC/QA/FM/03
Rev. No. 01
Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	14788	30/51
3.	Pellet Die No.	OK - 3.0 mm (amber)	Don't - 1198 AB
4.	Hardened by	14570	07-ak
5.	Received by after hardening (Name)	Lark Finny	Relief ok
6.	Hardness achieved on 1 st side	Yangin	(3-3) 5 24m
7.	Hardness achieved on 2 nd side	50.6 - 52.3 HRC	Relief 3-5 21m
8.	Ovality after hardening 1 st side	50.1 - 50.4 HRC	Counter - ok
9.	Ovality after hardening 2 nd side	(0.3) mm	PCD - 760 mm
10.	Outside Diameter	(0.1) mm	Tapping M22
11.	Inside Diameter	802 mm	Deep - 34.5m
12.	Width of die	700 mm	Tapping No of hole - 12
	Inspected By (Sign) & Date	Yangin 15/5/28	
1.	Finish Fitting size 1 st side	820 ± 0.10 - 820 ± 0.10 Tappm 4°	Final size held
2.	Finish Fitting size 2 nd side	820 ± 0.10 - 820 ± 0.10 Tappm 4°	by - VTL - 4
3.	Finish size made by		Under size 9.0m
	Inspected By (Sign) & Date	Yangin 15/5/28	- 9.5m
1.	Supplied to (Customer Name)	Suguna forady, w.b	
2.	Dispatch Date		
	Reported By (Sign) & Date	Yangin 15/5/28	

Sigra 16/5/28

Reviewed by (Engineer-CNC)

Manager-CNC