



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14684

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14819	40/45
2.	Visual Inspection	OK - 8-0 mm (Diameter)	Moody Dagrit 483 A24
3.	Pellet Die No.	14362	07-OK
4.	Hardened by	herk. ferrus	Reluf - OK
5.	Received by after hardening (Name)	Jamir	(2-2) 310 mm
6.	Hardness achieved on 1 st side	51.0 - 51.1 HRC	Reluf 8.5 5 mm
7.	Hardness achieved on 2 nd side	50.4 - 50.6 HRC	Cam for - OK
8.	Ovality after hardening 1 st side	(0.2) mm	Per - 350 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping 1/2"
10.	Outside Diameter	400 mm	Deep - 15-4 mm
11.	Inside Diameter	310 mm	Tapping Holes
12.	Width of die	134 mm	Holes - 8

Inspected By (Sign) & Date

Jamir 12/5/25

1. Finish Fitting size 1st side

387-1.07 - 387-1.08 mm

2. Finish Fitting size 2nd side

387-1.09 - 387-1.11 mm

3. Finish size made by

Inspected By (Sign) & Date

Jamir 12/5/25

1. Supplied to (Customer Name)

Bhawani Agro, Rajasthan

2. Dispatch Date

Reported By (Sign) & Date

Jamir 12/5/25

Saty 12/5/25

Reviewed by (Engineer-CNC)

Manager-CNC

1002 - CW/PINK