



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14685

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	14819	30/45
2.	Visual Inspection	ok - 5.0 mm Chromium	Depth 483 AD
3.	Pellet Die No.	15193	07-02
4.	Hardened by	herk punn	Reluf - ok
5.	Received by after hardening (Name)	Janji	(2-2) 20 mm
6.	Hardness achieved on 1 st side	50.9 - 51.2 HRC	Reluf 55 15 mm
7.	Hardness achieved on 2 nd side	50.5 - 51.0 HRC	60 mm - ok
8.	Ovalty after hardening 1 st side	0.1 mm	PCD - 350 mm
9.	Ovalty after hardening 2 nd side	0.1 mm	Tapping 1/12"
10.	Outside Diameter	400 mm	Depth - 15.5 mm
11.	Inside Diameter	310 mm	Tapping 10 ab
12.	Width of die	134 mm	Hols - 8
Inspected By (Sign) & Date		Janji 12/5/25	
1.	Finish Fitting size 1 st side	387 ± 0.10 - 387 ± 0.12 mm	
2.	Finish Fitting size 2 nd side	387 ± 0.12 - 387 ± 0.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 12/5/25	
1.	Supplied to (Customer Name)	Bhawani Agro, Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 12/5/25	

Satyam 12/5/25

1002 - CWP/INK

Reviewed by (Engineer-CNC)

Manager-CNC