

14667

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work order No.	14441	8/1/10
2.	Visual Inspection	OK - 3-2 mm (SSFCW)	EDay H- 378015
3.	Pellet Die No.	14301	07-OK
4.	Hardened by	Work Penny	Relief - OK
5.	Received by after hardening (Name)	Janji	(3-3) 3 22mg
6.	Hardness achieved on 1 st side	51.7 - 51.6 HRC	3 19mg
7.	Hardness achieved on 2 nd side	51.5 - 51.7 HRC	Center - OK
8.	Ovality after hardening 1 st side	(0.6) mm	PCD - 565 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	620 mm	Deep - 18.5 mm
11.	Inside Diameter	520 mm	Tapping M20
12.	Width of die	222 mm	Hole - 12
Inspected By (Sign) & Date		Janji 8/5/25	
1.	Finish Fitting size 1 st side	618.5 ± 0.00 - 618.5 ± 0.00 Tapper 12'	
2.	Finish Fitting size 2 nd side	618.5 ± 0.02 - 618.5 ± 0.02 Tapper 12'	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 8/5/25	
1.	Supplied to (Customer Name)	Safel feeds, HP	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 8/5/25	

100x2 - CWP/PINK

Reviewed by (Engineer-CNC)

Manager-CNC