



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14630

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.		42/55
2.	Visual Inspection	14848 ok - 4.0 mm (SS10)	Phw 355 AB
3.	Pellet Die No.	13885	07-ok
4.	Hardened by	hark penans	Relief ok
5.	Received by after hardening (Name)	Jangir	(3-3) 17m
6.	Hardness achieved on 1 st side	52-4 - 52-8 HR	Relief 4.5 13m
7.	Hardness achieved on 2 nd side	51.2 - 52-4 HR	Grinding ok
8.	Ovalty after hardening 1 st side	(0.5) mm	PCD - 565 mm
9.	Ovalty after hardening 2 nd side	(0.8) mm	Tapping M20
10.	Outside Diameter	630 mm	Deep - 18.6 m
11.	Inside Diameter	520 mm	Tapping No of
12.	Width of die	188 mm	Hols - 12
Inspected By (Sign) & Date		Jangir 5/5/25	
1.	Finish Fitting size 1 st side	610 + 10 - 610 + 11 mm	
2.	Finish Fitting size 2 nd side	610 + 10 - 610 + 10 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jangir 5/5/25	
1.	Supplied to (Customer Name)	Baramati Agro LTD - Feed Mill	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangir 5/5/25	

100x2 - CWPINK

Satya
5/5/25

Reviewed by (Engineer-CNC)

Manager-CNC