



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14639

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pollet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14769	35140
2.	Visual Inspection	ok - 3.0 mm (SFEW)	Revised 782 AB
3.	Pellet Die No.	13764	UT-OK
4.	Hardened by	Lark Perry	Relief - ok
5.	Received by after hardening (Name)	Janji	(2.2) 3 8 mm
6.	Hardness achieved on 1 st side	51.2 - 51.8 HR	Relief 4-0 5 mm
7.	Hardness achieved on 2 nd side	51.3 - 51.5 HR	Counter - ok
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 455 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping 3/16"
10.	Outside Diameter	500 mm	Deep - 17.1 mm
11.	Inside Diameter	420 mm	Tapping No of
12.	Width of die	182 mm	Hole - 8
Inspected By (Sign) & Date		Janji 5/12/13	
1.	Finish Fitting size 1 st side	489 ± 0.08 — 489 ± 0.10 mm	
2.	Finish Fitting size 2 nd side	489 ± 0.08 — 489 ± 0.09 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 5/12/13	
1.	Supplied to (Customer Name)	Caipha Roadth, v.p	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 5/12/13	

Setu 5/12/13

Reviewed by (Engineer-CNC)

Manager-CNC