



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14649

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14729	47/47
2.	Visual Inspection	OK - 8.0 mm (diameter)	length - 541 mm
3.	Pellet Die No.	14791	WT-OK
4.	Hardened by	hark purney	Relief - OK
5.	Received by after hardening (Name)	Janjiri	(2-2) 5 8 mm
6.	Hardness achieved on 1 st side	50.6 - 51.0 HRC	Relief 8-5 HRC
7.	Hardness achieved on 2 nd side	50.0 - 50.1 HRC	Counter - OK
8.	Ovality after hardening 1 st side	(0.1) mm	Pop - 355 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping 1/16
10.	Outside Diameter	8110 mm	Deep - 18.6 mm
11.	Inside Diameter	320 mm	Tapping 1/10 of
12.	Width of die	142 mm	Holes - 8
Inspected By (Sign) & Date		Janjiri 6/5/25	
1.	Finish Fitting size 1 st side	393 ± 0.02 - 393 ± 0.02 mm	
2.	Finish Fitting size 2 nd side	393 ± 0.01 - 393 ± 0.02 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janjiri 6/5/25	
1.	Supplied to (Customer Name)	Shree vijay cook, Gujarat	
2.	Dispatch Date		
Reported By (Sign) & Date		Janjiri 6/5/25	

Saty 6/5/25

100x2 - CWIPINK

Reviewed by (Engineer-CNC)

Manager-CNC