



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14626

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Polot Dlos) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work rder No.	14626	41/50
2.	Visual Inspection	ok - 6.0 mm (Chunice)	Long H 18038AB
3.	Pellet Die No.	14826	125-06
4.	Hardened by	hert. Perma	Relief - ok
5.	Received by after hardening (Name)	Janji	(2-2) 3 11 mm
6.	Hardness achieved on 1 st side	50.7 - 51.3 HRC	Relief 6.5 5 mm
7.	Hardness achieved on 2 nd side	51.6 - 52.0 HRC	Grumtu - ok
8.	Ovalty after hardening 1 st side	6.1 mm	PCD - 355 mm
9.	Ovalty after hardening 2 nd side	6.1 mm	Tapping 116
10.	Outside Diameter	420 mm	Deep - 18-6 mm
11.	Inside Diameter	320 mm	Tapping 14-6 mm
12.	Width of die	142 mm	tools - 8
Inspected By (Sign) & Date		Janji 31/5/25	
1.	Finish Fitting size 1 st side	393 +0.02 - 393 +0.02 mm	
2.	Finish Fitting size 2 nd side	393 +0.02 - 393 +0.03 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 31/5/26	
1.	Supplied to (Customer Name)	Raj Jeevika Agro, Tripura	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 31/5/25	

10062 - CWP/PINK

Satyam
31/5/25

Reviewed by (Engineer-CNC)

Manager-CNC