



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasoull Road, Yamuna Nagar - 135 001 (Haryana)

14627

Form No. CNC/QA/FM/03

Rev. No. 01

Final Inspection (Polot Dlos) after Hardening & Finishing

Rev. Date 31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work rder No.	14824	45/85
2.	Visual Inspection	ok - 8.0 mm (fumber)	Done 1157 11/5
3.	Pellet Die No.	13272	07-ak
4.	Hardened by	Went ferum	Relief - alc
5.	Received by after hardening (Name)	Jangir	(33) 3.28 m
6.	Hardness achieved on 1 st side	52.7 - 53.3 HRC	Relief 8.5 3
7.	Hardness achieved on 2 nd side	51.1 - 51.5 HRC	20 m
8.	Ovalty after hardening 1 st side	(0.5) mm	Count - ok
9.	Ovalty after hardening 2 nd side	(0.2) mm	PC - 725 m
10.	Outside Diameter	790 mm	Tapping 1120
11.	Inside Diameter	660 mm	Dep - 28.5 m
12.	Width of die	324 mm	Tapping Hole
	Inspected By (Sign) & Date	Jangir 31/5/25	holes - 12
1.	Finish Fitting size 1 st side	795-1.10 - 795-1.10 Topper 4°	Undercut - 2.5 m
2.	Finish Fitting size 2 nd side	795-1.10 - 795-1.11 Topper 4°	3-0
3.	Finish size made by		286+Both side
	Inspected By (Sign) & Date	Jangir 31/5/25	32.8 8 m
1.	Supplied to (Customer Name)	Bhorat feed M.P	
2.	Dispatch Date		
	Reported By (Sign) & Date	Jangir 31/5/25	

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Reviewed by (Engineer-CNC)

Manager-CNC