



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14624

Final Inspection (Pellet Dies) after Hardening & Finishing

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.		26145
2.	Visual Inspection	14820 ok - 3.0 mm (SS1D)	Re-ov Depth - 615 AB
3.	Pellet Die No.	14112	UT-ok
4.	Hardened by	herk ferny	Relief-ok
5.	Received by after hardening (Name)	Janji	(3-3) 5 22mm
6.	Hardness achieved on 1 st side	52.4 - 53.1 HR	Relief 3.5 19mm
7.	Hardness achieved on 2 nd side	51.4 - 51.8 HR	Re-Camfer-ok
8.	Ovalty after hardening 1 st side	(1.1) mm	Red-565mm
9.	Ovalty after hardening 2 nd side	(1.4) mm	due to ovality Tapping H20
10.	Outside Diameter	610 mm	Deep-18.5mm
11.	Inside Diameter	520 mm	Tapping Mo-af
12.	Width of die	186 mm	Heb-2.8
Inspected By (Sign) & Date		Janji 31/5/13	
1.	Finish Fitting size 1 st side	621 - 1.08 - 621 + 1.10 Topper 12°	Undercut = 5.5mm
2.	Finish Fitting size 2 nd side	621 - 1.10 - 621 + 1.12 Topper 12°	= 5.3mm
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 31/5/13	
1.	Supplied to (Customer Name)	Shri Ram Cattle, Assam	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 31/5/13	

100x2 - CWPINK

31/5/13

Reviewed by (Engineer-CNC)

Manager-CNC