



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

14622

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14715	30/60
2.	Visual Inspection	OK - 4-0 mm C (Lumber)	Revised 727 AB
3.	Pellet Die No.	14545	UT-OK
4.	Hardened by	Lark Permy	Relief - OK
5.	Received by after hardening (Name)	Jayju	(3-3) 3.34 mm
6.	Hardness achieved on 1 st side	50.7 - 51.7 HR	Relief 5-0 30 mm
7.	Hardness achieved on 2 nd side	50.6 - 51.9 HR	Gumtu - OK
8.	Ovality after hardening 1 st side	(0.2) mm	Per 725 mm
9.	Ovality after hardening 2 nd side	(0.3) mm	Tapping M20
10.	Outside Diameter	780 mm	Deep - 29.5 mm
11.	Inside Diameter	660 mm	Tapping H0 of
12.	Width of die	324 mm	H0 by - 12
Inspected By (Sign) & Date		Jayju 2/5/25	
1.	Finish Fitting size 1 st side	780 $\pm$.10 - 780 $\pm$.10 mm	Under cut - 5 mm
2.	Finish Fitting size 2 nd side	780 $\pm$.08 - 780 $\pm$.10 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayju 2/5/25	
1.	Supplied to (Customer Name)	Madhraj Agrovet, PB	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayju 2/5/25	

Satya 2/5/25

Reviewed by (Engineer-CNC)

Manager-CNC

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