

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14568

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		33/38
2.	Visual Inspection	14674	1098 AB
3.	Pellet Die No.	aka 3.0 mm (M. J. J. J.)	5T-OK
4.	Hardened by	14374	Relief - OK
5.	Received by after hardening (Name)	Lark Furnace	(3-3) > 11 mm
6.	Hardness achieved on 1 st side	Jamji	Relief 3.5 5 mm
7.	Hardness achieved on 2 nd side	50.1 - 50.4 HR	Re-count - OK
8.	Ovality after hardening 1 st side	50.7 - 51.5 HR	PCD - 655 mm
9.	Ovality after hardening 2 nd side	(1.5) mm [Die is Re-counts]	Tapping 116
10.	Outside Diameter	(1.5) mm due to ovality.	Deep - 22.7 mm
11.	Inside Diameter	600 mm	Tapping 10.0 mm
12.	Width of die	250 mm	Hole - 12
Inspected By (Sign) & Date		Jamji 30/4/25	
1.	Finish Fitting size 1 st side	700 p.10	Vendor = 7 mm
2.	Finish Fitting size 2 nd side	700 p.10	
3.	Finish size made by	700 p.10	
Inspected By (Sign) & Date		Jamji 30/4/25	
1.	Supplied to (Customer Name)	Godrej Agrovet, Tamil Nadu	
2.	Dispatch Date		
Reported By (Sign) & Date		Jamji 30/4/25	

Satya 30/4/25

1002 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC