

14592

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14522 & 14913	30/66 - no 8
2.	Visual Inspection	OK - 6.0 mm (M. Juby)	EDmg Nr 320 Ash
3.	Pellet Die No.	14768	u9-OK
4.	Hardened by	herk ferny	Relief - OK
5.	Received by after hardening (Name)	Janji	Q70 3 36 m
6.	Hardness achieved on 1 st side	80.5 - 80.7 HRC	OK
7.	Hardness achieved on 2 nd side	50.6 - 51.0 HRC	Gumfer - OK
8.	Ovality after hardening 1 st side	0.2 mm	POD - 619 mm
9.	Ovality after hardening 2 nd side	0.2 mm	Tapping M16
10.	Outside Diameter	680 mm	Deep - 315 mm
11.	Inside Diameter	548.1 ± 0.02 ± 0.09 - 548.1 ± 0.09 ± 0.10 mm	Tapping Ho of
12.	Width of die	195 mm	Hols - 2
Inspected By (Sign) & Date		Janji 30/4/25	
1.	Finish Fitting size 1 st side	690.1 ± 0.08 - 690.1 ± 0.09 mm	Tapping 8° Undercut - 1 mm
2.	Finish Fitting size 2 nd side	690.1 ± 0.10 - 690.1 ± 0.10 mm	Tapping 8°
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 30/4/25	
1.	Supplied to (Customer Name)	Man Packing, Maharashtra to Karmi bamboo, Assam	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 30/4/25	

100x2 - CWPINK

Sater 30/4/25

Reviewed by (Engineer-CNC)

Manager-CNC