



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasoull Road, Yamuna Nagar - 135 001 (Haryana)

14595

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pollet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	14751	36/10
2.	Visual Inspection	ok - 4.0 mm (SSS 10)	Dmg - 369 Arb
3.	Pellet Die No.	12847	UT-016
4.	Hardened by	hark funny	Relief - ok
5.	Received by after hardening (Name)	Janji	(3-3) 3 18m
6.	Hardness achieved on 1 st side	52.4 - 52.7 HR	Relief 4.5 5 14m
7.	Hardness achieved on 2 nd side	51.9 - 52.2 HR	Counter - ok
8.	Ovalty after hardening 1 st side	(0.7) mm	PCD - 585 mm
9.	Ovalty after hardening 2 nd side	(0.8) mm	→ Tapping M16
10.	Outside Diameter	620 mm	→ Deep - 23.5 mm
11.	Inside Diameter	520 mm	→ Tapping Noef
12.	Width of die	190 mm	Hols - 12
Inspected By (Sign) & Date		Janji 30/4/25	
1.	Finish Fitting size 1 st side	619.5 - 609 → 619.5 - 1.10 Tapp 12°	
2.	Finish Fitting size 2 nd side	619.5 - 1.10 → 619.5 - 1.10 Tapp 12°	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 30/4/25	
1.	Supplied to (Customer Name)	Roxa3, FB	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 30/4/25	

1002 - CWP/PINK

Reviewed by (Engineer-CNC)

Manager-CNC