



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14584

Form No. CNC/QA/FM/03

Rev. No. 01

Rev. Date 31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work order No.	14697	36/40
2.	Visual Inspection	OK - 3.0 mm (Gyner)	Dring ok hakt
3.	Pellet Die No.	13509	07-06
4.	Hardened by	hert pernu	Relat ok
5.	Received by after hardening (Name)	Janji	(2-2) 10 mm
6.	Hardness achieved on 1 st side	50.1 - 50.6 HRC	4 mm
7.	Hardness achieved on 2 nd side	50.0 - 50.0 HRC	Gumtu - ok
8.	Ovality after hardening 1 st side	(0.1) mm	PCD - 355 mm
9.	Ovality after hardening 2 nd side	(0.1) mm	Tapping M16
10.	Outside Diameter	400 mm	Deep - 18.6 mm
11.	Inside Diameter	320 mm	Tapping M16
12.	Width of die	142 mm	Hols - 8
Inspected By (Sign) & Date		Janji 29/4/25	
1.	Finish Fitting size 1 st side	393 ± 0.05 - 393 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	393 ± 0.05 - 393 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 29/4/25	
1.	Supplied to (Customer Name)	Morning Fresh Farms, East Africa	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 29/4/25	

Reviewed by (Engineer-CNC)

Manager-CNC