



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

14578

Form No.	CNC/QA/FM/03
Rev. No.	01
Rev. Date	31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	14743	46/10
3.	Pellet Die No.	ok - 4.0 mm (Bender)	415 MB
4.	Hardened by	15026	07-OK
5.	Received by after hardening (Name)	harku fenny	Relief ok
6.	Hardness achieved on 1 st side	50.2 - 50.0 HRC	(-2) 314 mm
7.	Hardness achieved on 2 nd side	49.5 - 50.0 HRC	Relief 4.5 10 mm
8.	Ovality after hardening 1 st side	(0.2) mm	Comper - ok
9.	Ovality after hardening 2 nd side	(0.2) mm	PCD - 484 mm
10.	Outside Diameter	520 mm	Tapping M20
11.	Inside Diameter	420 mm	Deep - 16.5 mm
12.	Width of die	158 mm	Tapping Hole of
Inspected By (Sign) & Date		Janjan 28/4/25	Hole - 8
1.	Finish Fitting size 1 st side	496.3 p.12 - 496.3 p.12 Tapp 12'	Final size check
2.	Finish Fitting size 2 nd side	496.3 p.12 - 496.3 p.12 Tapp 12'	by - Anil
3.	Finish size made by		harku - ap
Inspected By (Sign) & Date		Janjan 28/4/25	Sign
1.	Supplied to (Customer Name)	Rajashri food, Karnataka	
2.	Dispatch Date		
Reported By (Sign) & Date		Janjan 28/4/25	

Satyam
28/4/25

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CW/PINK