

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

10558

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	14728	80/60
3.	Pellet Die No.	OK - 8.0 mm (M. Jumbo)	Dmg - 413A-b
4.	Hardened by	14184	UT-OK
5.	Received by after hardening (Name)	Norik Purney	Reluf - OK
6.	Hardness achieved on 1 st side	51.1 - 51.8 HRC	(3-8) 3.15 mm
7.	Hardness achieved on 2 nd side	50.9 - 51.5 HRC	Reluf 8-5 10 mm
8.	Ovality after hardening 1 st side	(0-3) mm	Counter - OK
9.	Ovality after hardening 2 nd side	(0-6) mm	PCD - 640 mm
10.	Outside Diameter	720 mm	Tapping M20
11.	Inside Diameter	600 mm	Scup - 20.8 mm
12.	Width of die	222 mm	Tapping M10 of
	Inspected By (Sign) & Date	Jayin 25/4/25	Hols - 12
1.	Finish Fitting size 1 st side	690 f .12 - 690 1.12 Tapp 12	Anal size check
2.	Finish Fitting size 2 nd side	690 +.12 - 690 1.12 Tapp 12	by - Sandeep
3.	Finish size made by		with up
	Inspected By (Sign) & Date	Jayin 25/4/25	Scup
1.	Supplied to (Customer Name)	KSE Ltd, Kerala	
2.	Dispatch Date		
	Reported By (Sign) & Date	Jayin 25/4/25	

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CW/PINK