



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specifcation Observations	Remarks
1.	Work rder No.	14731	52/35
2.	Visual Inspection	OK - 3.5 mm (SSCW)	Dring - 14924
3.	Pellet Die No.	13584	07-OK
4.	Hardened by	Wark Finny	Relief - OK
5.	Received by after hardening (Name)	Janji	(3-3) 3 10 mm
6.	Hardness achieved on 1 st side	51.3-52.2 HRC	Relief 4.0 3 mm
7.	Hardness achieved on 2 nd side	50.9-51.1 HRC	Count - OK
8.	Ovalty after hardening 1 st side	(0.2) mm	PCD - 565 mm
9.	Ovalty after hardening 2 nd side	(0.8) mm	Tapping M20
10.	Outside Diameter	630 mm	Deep - 18-4 mm
11.	Inside Diameter	520 mm	Tapping Hole
12.	Width of die	222 mm	Hole - 12
Inspected By (Sign) & Date		Janji 25/4/25	
1.	Finish Fitting size 1 st side	610 ± 0.05 - 610 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	607 ± 0.05 - 610 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 25/4/25	
1.	Supplied to (Customer Name)	Shalimar Pellet, Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 25/4/25	

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Reviewed by (Engineer-CNC)

Manager-CNC