



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pollet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14674	33/38
2.	Visual Inspection	OK - 3.0 mm (M. Turbo)	Dringht 1098 AU
3.	Pellet Die No.	14375	VT-OK
4.	Hardened by	Lark Penous	Relief - OK
5.	Received by after hardening (Name)	Jangin	(3-3) 11 mm
6.	Hardness achieved on 1 st side	56.5 - 52.1 HR	Relief 3-5 5 mm
7.	Hardness achieved on 2 nd side	56.8 - 57.1 HR	Caution - OK
8.	Ovality after hardening 1 st side	(0.4) mm	PCD - 555 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M16
10.	Outside Diameter	676 mm	Deep - 22.6 mm
11.	Inside Diameter	600 mm	Tapping M16
12.	Width of die	250 mm	Relief - 12
Inspected By (Sign) & Date		Jangin 24/4/25	
1.	Finish Fitting size 1 st side	700 +0.8 - 700 +0.12 mm Tappin 4'	undercut - 12 mm
2.	Finish Fitting size 2 nd side	700 +0.6 - 700 +0.12 mm Tappin 4'	
3.	Finish size made by		
Inspected By (Sign) & Date		Jangin 24/4/25	
1.	Supplied to (Customer Name)	Croding Agrovet, Tamil Nadu	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangin 24/4/25	

24/4/25.

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CWPINK