

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

No.	Check Paramotor	Specification Observations	Remarks
1.	Work order No.		19/66
2.	Visual Inspection	14631	103
3.	Pellet Die No.	OK - 6.0 mm (M. Turbo)	Dmg H- 609 AB
4.	Hardened by	14820	UT-OK
5.	Received by after hardening (Name)	hark funny	Relief - OK
6.	Hardness achieved on 1 st side	51.9 - 52.0 HRC	07-5 3 47m
7.	Hardness achieved on 2 nd side	51.7 - 52.0 HRC	sub
8.	Ovality after hardening 1 st side	(0.8) mm	Geometry - OK
9.	Ovality after hardening 2 nd side	(0.5) mm	PCD - 619 mm
10.	Outside Diameter	680 mm	Tapping M16
11.	Inside Diameter	548.4 - 1.06 - 1.05 - 548.4 - 1.06 - 1.07 mm	Depth - 31.6 mm
12.	Width of die	135 mm	Tapping Holes
Inspected By (Sign) & Date		Jangin 24/4/25	
1.	Finish Fitting size 1 st side	690 - 1.12 - 690 - 1.12 mm Tappin 8'	Under cut - 1 mm
2.	Finish Fitting size 2 nd side	690 - 1.12 - 690 - 1.12 mm Tappin 8'	
3.	Finish size made by		
Inspected By (Sign) & Date		Jangin 24/4/25	
1.	Supplied to (Customer Name)	Navya Agro, Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangin 24/4/25	

Satya
24/4/25.

Reviewed by (Engineer-CNC)

Manager-CNC