



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Final Inspection (Pellet Dies) after Hardening & Finishing

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.		13/66
2.	Visual Inspection	14831	no 3
3.	Pellet Die No.	OK - 6.0 mm (M. tube)	Spring - 608 A1
4.	Hardened by	14819	UT-OK
5.	Received by after hardening (Name)	Lark Furny	Reluf OK
6.	Hardness achieved on 1 st side	51.2 - 52.3 HRC	07.5 > 47.5
7.	Hardness achieved on 2 nd side	51.1 - 52.5 HRC	3 All
8.	Ovalty after hardening 1 st side	0.5 mm	County - OK
9.	Ovalty after hardening 2 nd side	0.5 mm	PCD 619 mm
10.	Outside Diameter	680 mm	Tapping M16
11.	Inside Diameter	548-4 +0.8 -1.08 - 548-4 +1.5 -1.15	Deep - 31.5 mm
12.	Width of die	195 mm	Tapping M16
Inspected By (Sign) & Date		Jangir 24/4/25	
1.	Finish Fitting size 1 st side	690 +0.12 mm - 690 +1.12 mm	Tapper 8°
2.	Finish Fitting size 2 nd side	690 +0.12 mm - 690 +1.12	Tapper 8°
3.	Finish size made by		
Inspected By (Sign) & Date		Jangir 24/4/25	
1.	Supplied to (Customer Name)	Mouya Agrua Rajasthan	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangir 24/4/25	

100x2 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC