



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	7w to 14793	28/40
2.	Visual Inspection	OK - 3.5 mm (Jumier)	Dark hole 52
3.	Pellet Die No.	13208	07-OK
4.	Hardened by	hark fumer	Relaf - OK
5.	Received by after hardening (Name)	Janji	(2-29) 515mm
6.	Hardness achieved on 1 st side	51.1 - 52.1 HR	Relaf 4.0 12mm
7.	Hardness achieved on 2 nd side	50.7 - 50.9 HR	Count - OK
8.	Ovalty after hardening 1 st side	(0.3) mm	PCD 355 mm
9.	Ovalty after hardening 2 nd side	(0.6) mm	Tapping M16
10.	Outside Diameter	400 mm	Deep - 18-6 mm
11.	Inside Diameter	320 mm	Tapping Ho 6
12.	Width of die	142 mm	hole - 8
Inspected By (Sign) & Date		Janji 24/4/25	
1.	Finish Fitting size 1 st side	393 ± 0.05 → 393 ± 0.05 mm	
2.	Finish Fitting size 2 nd side	393 ± 0.05 → 393 ± 0.05 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Janji 24/4/25	
1.	Supplied to (Customer Name)	7w to Griger bite, Bihar	
2.	Dispatch Date		
Reported By (Sign) & Date		Janji 24/4/25	

10012 - CWF/PINK

Reviewed by (Engineer-CNC)

Manager-CNC