



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Paramotor	Specification Observations	Remarks
1.	Work rder No.	14662	31/40
2.	Visual Inspection	ok - 2.8 mm (Gunder)	Drift - 865
3.	Pellet Die No.	14950	27-ok
4.	Hardened by	hark, kumar	Relief - ok
5.	Received by after hardening (Name)	Jangir	(2-2) 3 15mm
6.	Hardness achieved on 1 st side	50-0-50-1 HR	Relief 3-3 9mm
7.	Hardness achieved on 2 nd side	50-0-50-0 HR	Counter - ok
8.	Ovalty after hardening 1 st side	6.11 mm	PCD - 350 mm
9.	Ovalty after hardening 2 nd side	6.11 mm	Tapping Ø 31.4
10.	Outside Diameter	390 mm	Deep - 18.6 mm
11.	Inside Diameter	310 mm	Tapping Ho of
12.	Width of die	135 mm	Hobs - 8
Inspected By (Sign) & Date		Jangir 24/4/25	
1.	Finish Fitting size 1 st side	381 P.12 - 381-1.12 mm	
2.	Finish Fitting size 2 nd side	381 P.12 - 381-1.12 mm	
3.	Finish size made by		
Inspected By (Sign) & Date		Jangir 24/4/25	
1.	Supplied to (Customer Name)	Aakriti Dong Vahyog - Nepal	
2.	Dispatch Date		
Reported By (Sign) & Date		Jangir 24/4/25	

Satish 24/4/18

Reviewed by (Engineer-CNC)

Manager-CNC

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