



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

10529

Form No.

CNC/QA/FM/03

Rev. No.

01

Final Inspection (Pellet Dies) after Hardening & Finishing

Rev. Date

31-07-2013

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		33/66
2.	Visual Inspection	14630	no 3
3.	Pellet Die No.	OK - 6-0 mm (M-Jumbo)	Dring Hr 609 Add
4.	Hardened by	14809	UT-OK
5.	Received by after hardening (Name)	hark purmy	Reluf OK
6.	Hardness achieved on 1 st side	Janji	Ø 7-5 33m
7.	Hardness achieved on 2 nd side	51.1 - 51.8 HRC	Alp
8.	Ovality after hardening 1 st side	50.6 - 50.8 HRC	Count - OK
9.	Ovality after hardening 2 nd side	(0.4) mm	PCD - 619 mm
10.	Outside Diameter	(0.3) mm	Tapping M26
11.	Inside Diameter	680 mm	Deep 31-By
12.	Width of die	548.4 ± 1.0 ± 1.0 - 548.4 ± 1.0 ± 1.1	Tapping M26
	Inspected By (Sign) & Date	195 mm	Fields - 2
	Inspected By (Sign) & Date	Janji 19/4/25	
1.	Finish Fitting size 1 st side	690 ± 1.12 - 690 ± 1.12 Tapper 8'	Undercut - 1mm
2.	Finish Fitting size 2 nd side	690 ± 1.10 - 690 ± 1.1 Tapper 8'	
3.	Finish size made by		
	Inspected By (Sign) & Date	Janji 19/4/25	
1.	Supplied to (Customer Name)	Dhaneshwar Jini, Rajasthan	
2.	Dispatch Date		
	Reported By (Sign) & Date	Janji 19/4/25	

Satyam
19/4/25

Reviewed by (Engineer-CNC)

Manager-CNC