



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pollot Dlos) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	14622	35155
2.	Visual Inspection	OK - 3.5 mm (dumb)	Done - 457-A
3.	Pellet Die No.	14584	u. to ok
4.	Hardened by	Werk Finny	Relief - ok
5.	Received by after hardening (Name)	Jayin	3-31 324mm
6.	Hardness achieved on 1 st side	51.4 - 51.6 HRC	Relief 4.0 20 mm
7.	Hardness achieved on 2 nd side	51.9 - 52.4 HRC	Camfer - ok
8.	Ovality after hardening 1 st side	(0.7) mm	Pop - 725 mm
9.	Ovality after hardening 2 nd side	(0.5) mm	Tapping M20
10.	Outside Diameter	770 mm	Deep - 23.5 mm
11.	Inside Diameter	660 mm	Tapping M10
12.	Width of die	315 mm	Holes - 12
Inspected By (Sign) & Date		Jayin 23/4/25	
1.	Finish Fitting size 1 st side	798-6-1.07 - 798-6-1.10 Toppu 10.4	under cut 14mm
2.	Finish Fitting size 2 nd side	798-6-1.10 - 798-6-1.11 Toppu 10.4	
3.	Finish size made by		
Inspected By (Sign) & Date		Jayin 23/4/25	
1.	Supplied to (Customer Name)	Lotus farms, Karnataka	
2.	Dispatch Date		
Reported By (Sign) & Date		Jayin 23/4/25	

100x2 - CW/PINK

Reviewed by (Engineer-CNC)

Manager-CNC