



Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.	INV to 0.14713	340/40
2.	Visual Inspection	OK (60mm) Senior	Dry no - Lark Std
3.	Pellet Die No.	13982	UT-OK
4.	Hardened by	Lark Furnace	Relief of 4.3mm
5.	Received by after hardening (Name)	Sanjeev	outer 4mm (2-2)
6.	Hardness achieved on 1 st side	50.6 - 50.9 HRC	inner with
7.	Hardness achieved on 2 nd side	50.2 - 50.4 HRC	
8.	Ovality after hardening 1 st side	0.2 mm	Counter OK
9.	Ovality after hardening 2 nd side	0.2 mm	PCD - 454
10.	Outside Diameter	500 mm	Tapping M20
11.	Inside Diameter	420 mm	Tapping wood
12.	Width of die	158 mm	Hole - 8
Inspected By (Sign) & Date		Sanjeev	Both side
1.	Finish Fitting size 1 st side	489.05 - 489.05	
2.	Finish Fitting size 2 nd side	489.05 - 489.05	
3.	Finish size made by		
Inspected By (Sign) & Date		Sanjeev/11/4/25	
1.	Supplied to (Customer Name)	Inv to Raja Lat & Feed, PB.	
2.	Dispatch Date		
Reported By (Sign) & Date		Sanjeev 11/4/25	

100x2 - CWP/INK

Reviewed by (Engineer-CNC)

Manager-CNC