

Lark Engineering Company (India) Pvt. Ltd.

I.T.I. Sasouli Road, Yamuna Nagar - 135 001 (Haryana)

10506

Form No.

CNC/QA/FM/03

Rev. No.

01

Rev. Date

31-07-2013

Final Inspection (Pellet Dies) after Hardening & Finishing

S.No.	Check Parameter	Specification Observations	Remarks
1.	Work order No.		
2.	Visual Inspection	14620 ✓ OK (3.0mm) Sr.	36/40/ Dry no - Lark Std
3.	Pellet Die No.	19246 ✓	UT - OK
4.	Hardened by	Lark Parace	Relief 3.3mm
5.	Received by after hardening (Name)	Sanjeev	outer - 10mm (2-2)
6.	Hardness achieved on 1 st side	50.1 - 50.0 HRC	Inner - 4.0mm
7.	Hardness achieved on 2 nd side	50.1 - 50.2 HRC	Counter - OK
8.	Ovality after hardening 1 st side	0.0 mm	
9.	Ovality after hardening 2 nd side	0.1 mm	PCD - 454
10.	Outside Diameter	500mm	Tapping - M20
11.	Inside Diameter	420mm	Tapping no
12.	Width of die	158mm	of hole - 8
Inspected By (Sign) & Date		Sanjeev 11/4/25	Both Side
1.	Finish Fitting size 1 st side	489.05 - 489.05	
2.	Finish Fitting size 2 nd side	489.05 - 489.05	
3.	Finish size made by		
Inspected By (Sign) & Date		Sanjeev	
1.	Supplied to (Customer Name)	Shyam feed to Jk. Engg. ; PB.	
2.	Dispatch Date		
Reported By (Sign) & Date		Sanjeev 11/4/25	

Sanjeev
11/4/25

Reviewed by (Engineer-CNC)

Manager-CNC

100x2 - CWP/INK